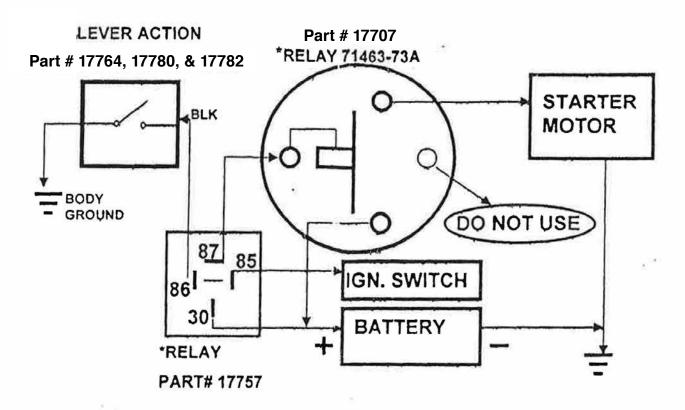


Installation Instructions Part # 17764, 17780 & 17782 Lever Action Starter Solenoid



(Refer to HD service manual)

- 1. Disconnect the battery negative lead.
- 2. Remove primary chain cover.
- 3. Disconnect wires from the starter solenoid.
- 4. Depress the retainer cap and remove the pin and spring.
- 5. Remove the old solenoid.
- 6. Mount the Lever Action Solenoid using new gasket and two 1/4-20 x 1 hex head bolts.
- 7. Reinstall the spring, retainer cap and pin.
- 8. Make sure the starter drive gear is completely disengaged from the clutch ring gear when the handle is not actuated.
- 9. Check engagement by removing 4 socket head screws from cover.
- 10. Pull handle forward and check for starter gear engagement. Starter gear should contact 3/4" into the clutch ring gear before the handle makes electrical contract. Adjustment can be made by moving the contacts with the 2 attachment screws.
- 11. Reinstall the cover.
- 12. Wire according to diagram.